

# **Assembly Manual**

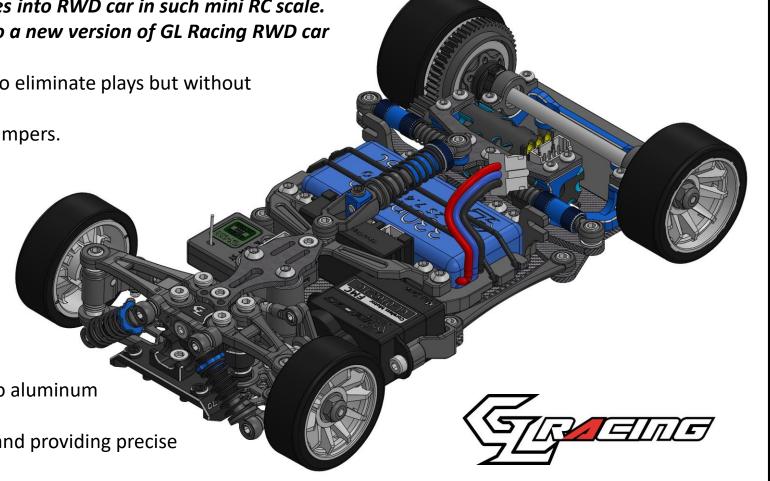
www.gl-racing.com

Rev-00

GLR is the first RWD of GL Racing and till now it is still one of the top selling products of us. GT incorporated a lot of innovative technologies into RWD car in such mini RC scale. GTR consolidated both of their strengthens into a new version of GL Racing RWD car and with additional new features.

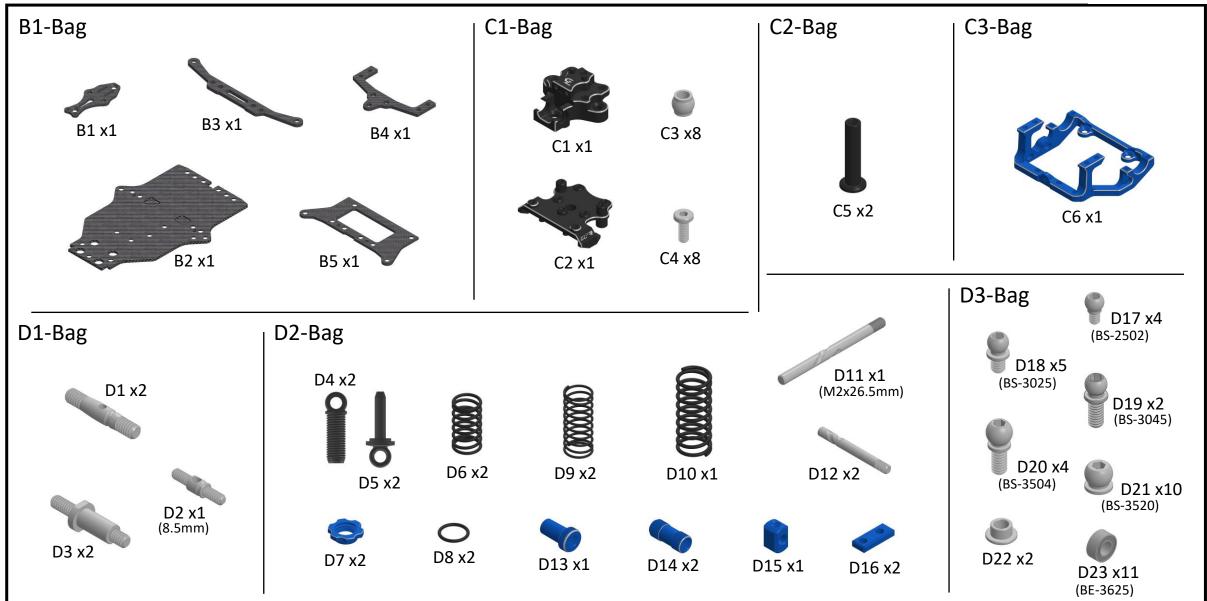
1, Ball joints front suspension arms which help to eliminate plays but without scarify their smoothness.

- 2, Adjustable dust proof central and rear side dampers.
- 3, The lowest CG car of GL Racing as of today.
- 4, Super wide offset creates ultra stability of the car even 0 degree offset rims are used.
- 5, Market well received T-shape central and rear side dampers layout.
- 6, Ride height adjustable motor mount (Option parts for ride height adjustments to be sold separately).
- 7, Front anti-roll bar with bearings (Option).
- 8, Dual steering arms system can be upgraded to aluminum and have saver capability (Option).
- 9, New version Titanium servo is more durable and providing precise handling experience (to be sold separately).

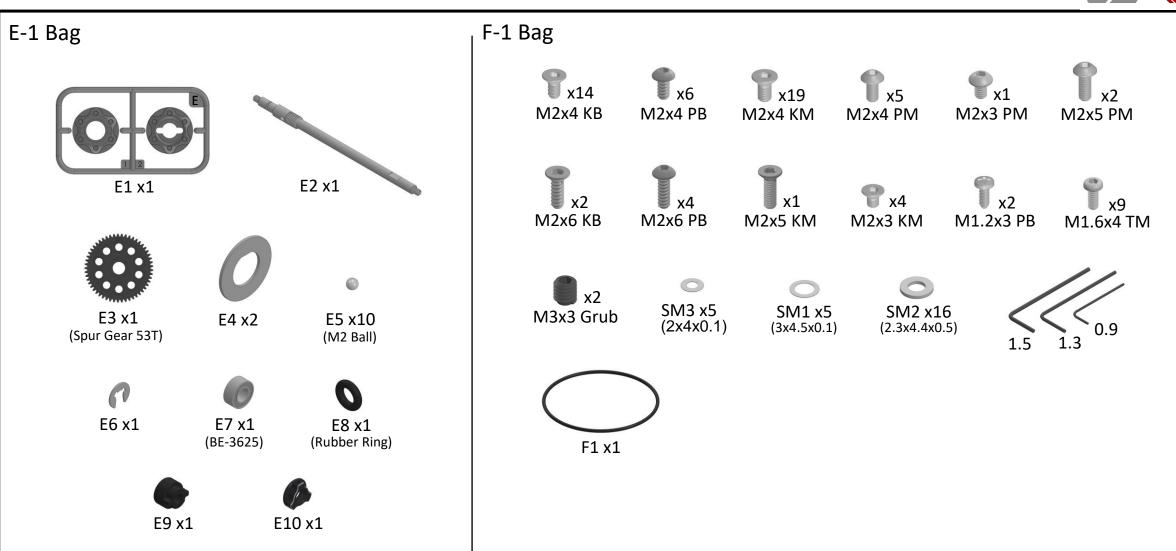


### A1-Bag A2-Bag A3-Bag A4-Bag A7-Bag A5-Bag A6-Bag A8-Bag 257014 x1 12T x1 9T x1 13T x1 257020 x1 10T x1 Lock Nut x1 14T x1 11T x1 307520 x1









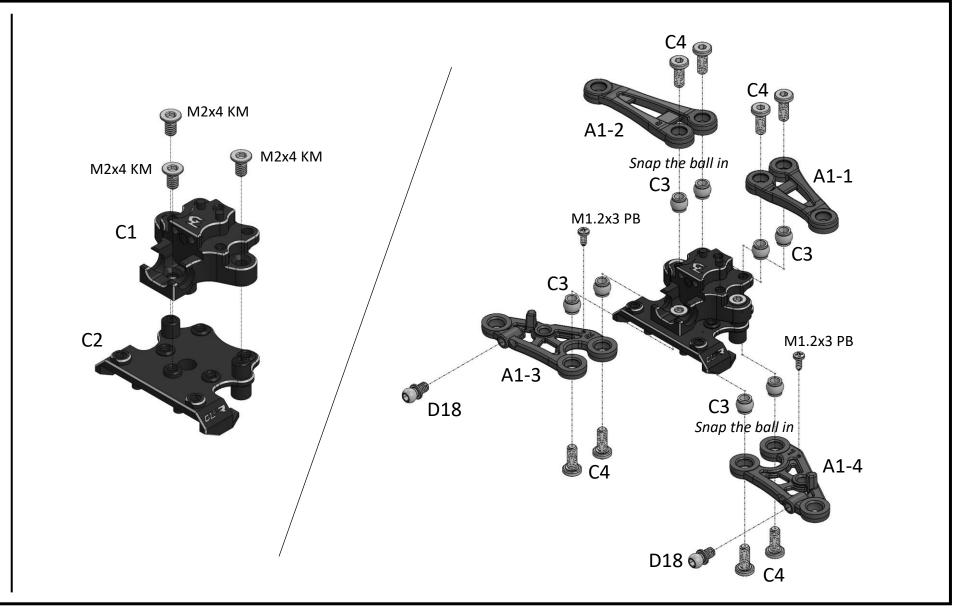




C4 x8 (M2x5)

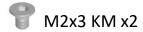
C3 x8

D18 x2 (BS-3025)

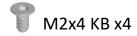


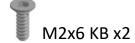


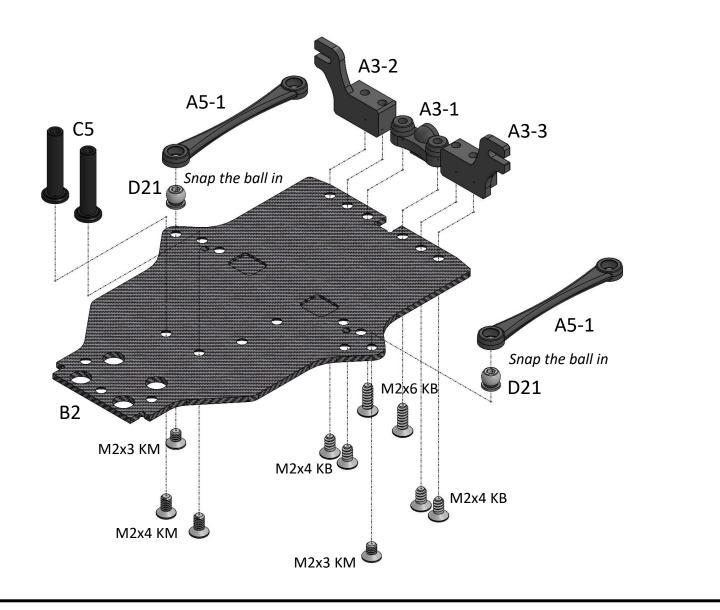




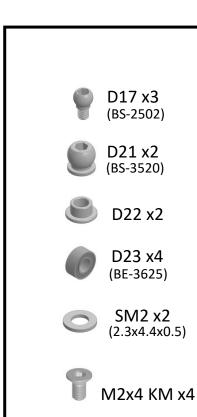


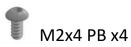




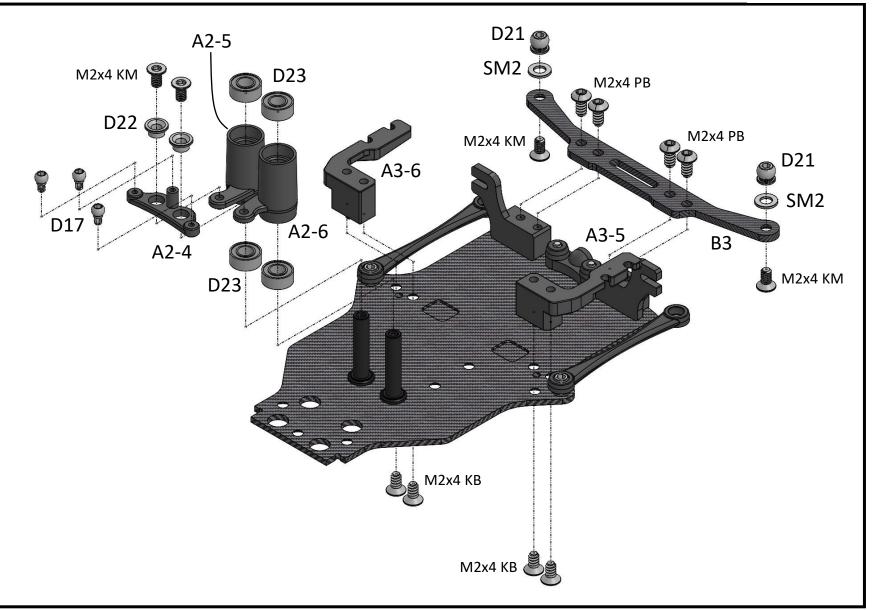




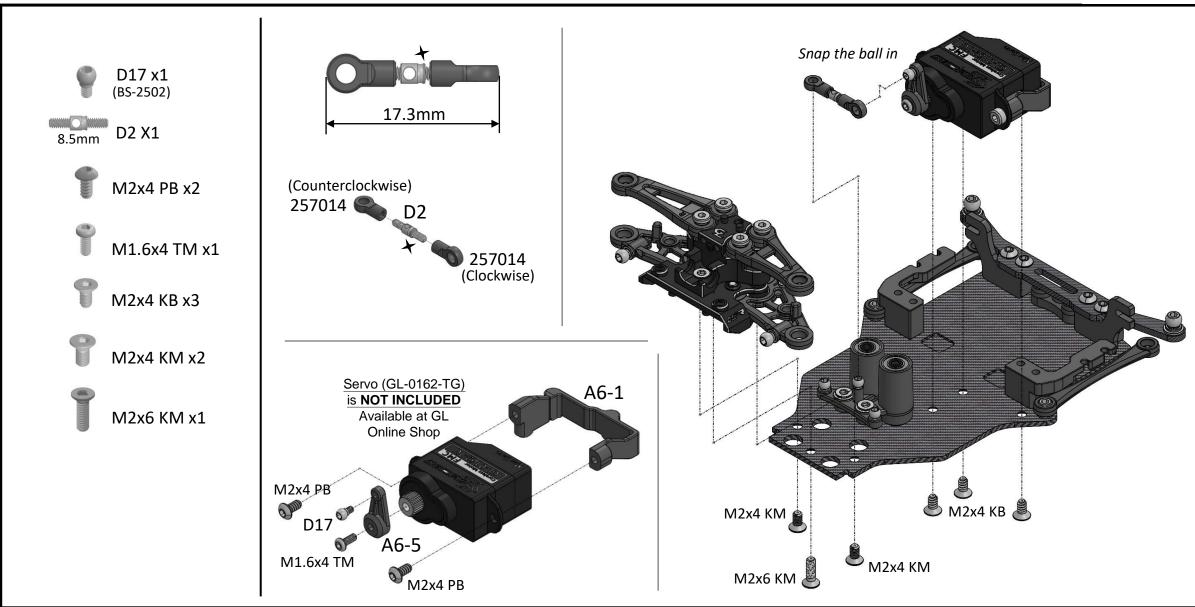




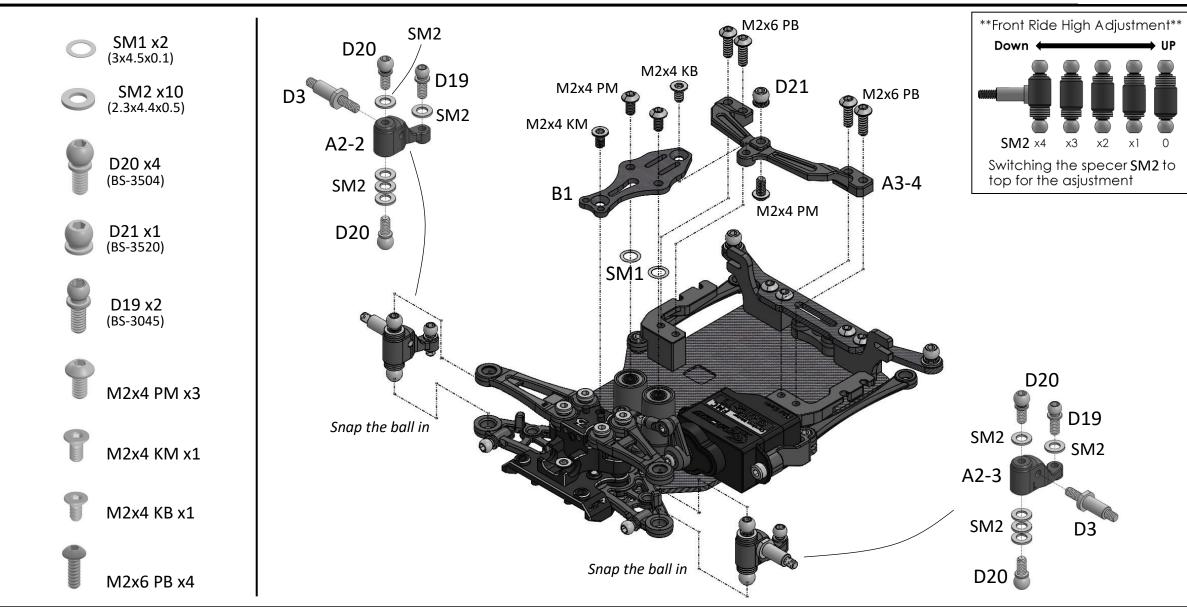
**M**2x4 KB x4



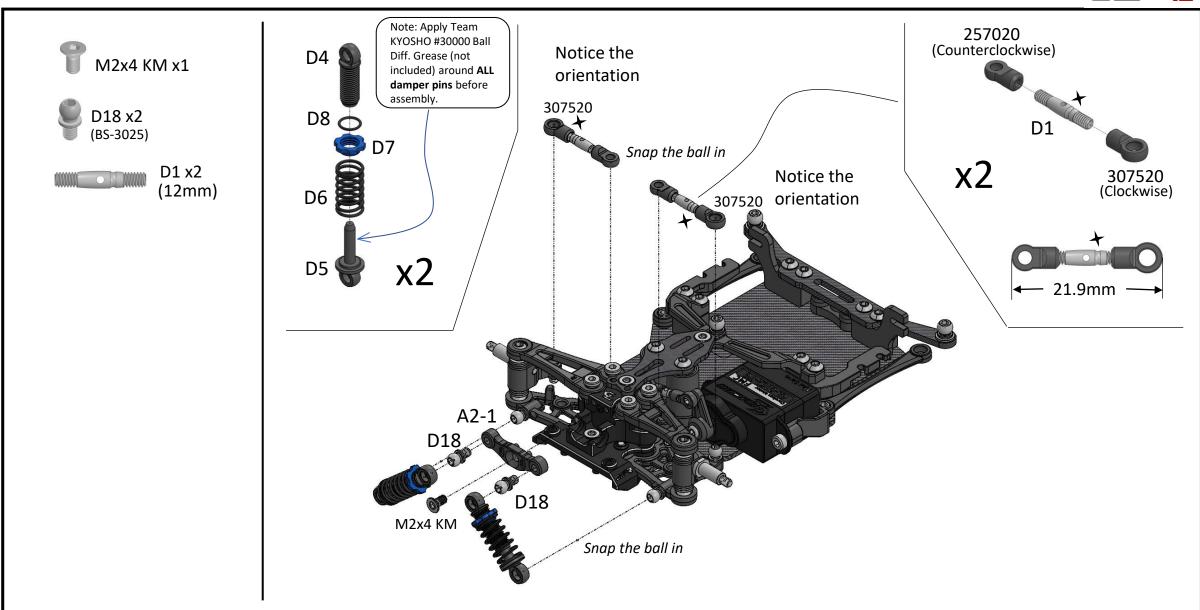
















E5 x10 (M2 Ball)

D18 x1 (BS-3025)

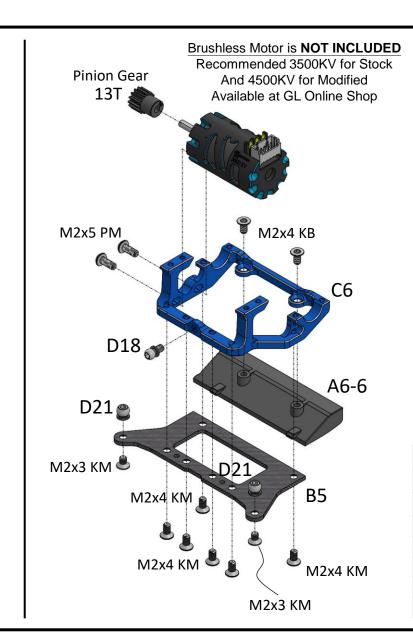
D21 x2 (BS-3520)

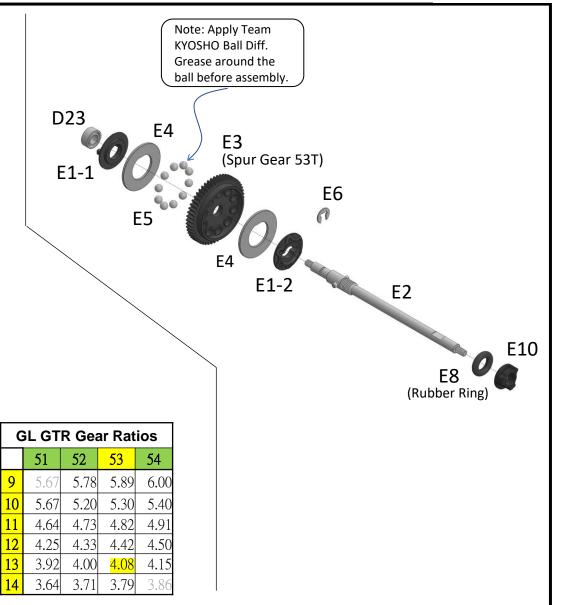
M2x3 KM x2

M2x4 KM x6

M2x4 KB x2

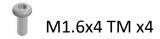
M2x5 PM x2

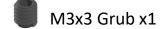


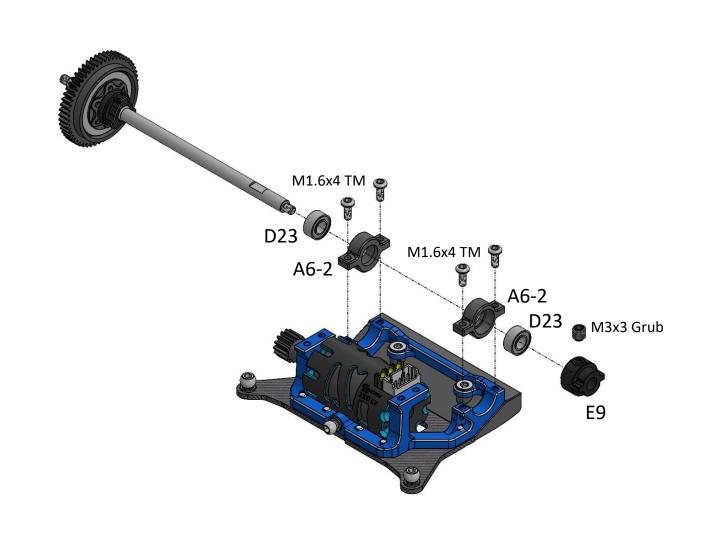




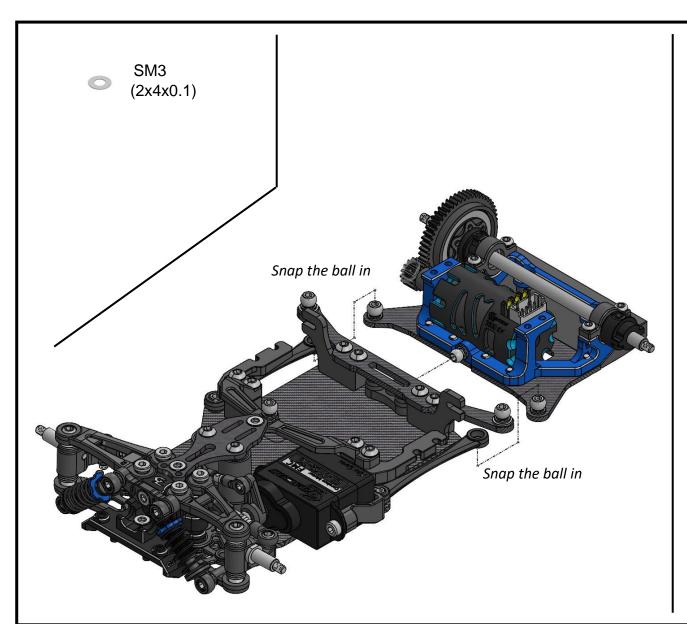






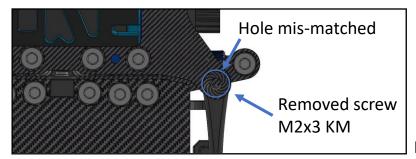






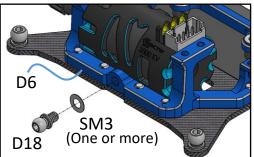
Once 3 ball joints are snapped then check the rear part are moving freely. If not, follow the below step to fix it.

1. Keeping 3 joints are snapped. Remove either M2x3 KM screw (see Pic1). You may see the screw hole (D21) is mis-matched with B5.



Pic1

2, In this case, apply SM3 (2x4x0.1) in between of D18 and C6 (see Pic2). Until you see the screw hole (D21) in centered with B5.

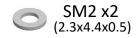


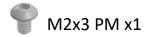
Pic2

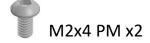
3, Reinstalled the screw M2x3 then check again rear part that can be moving freely now. If not, go back to step 1.



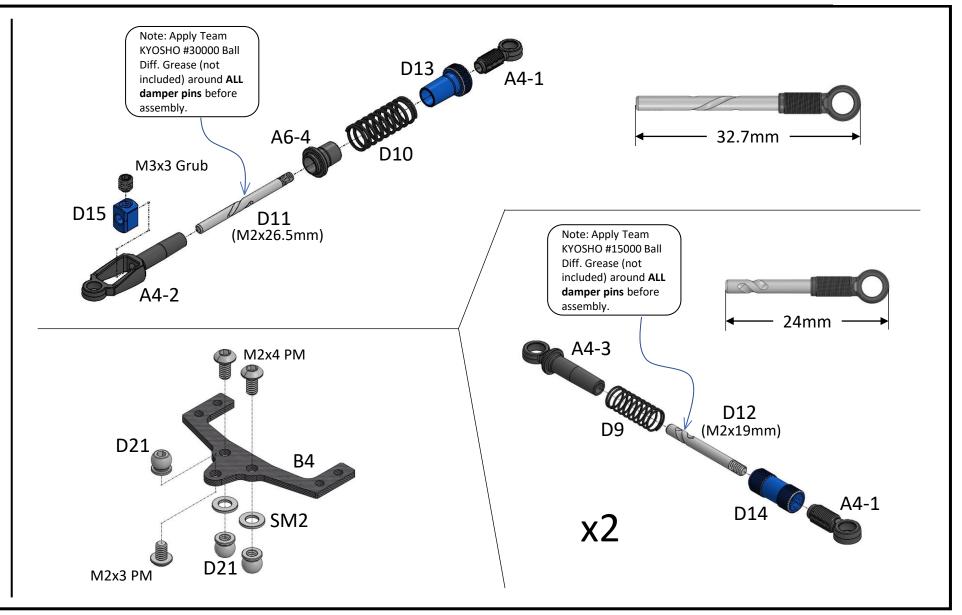




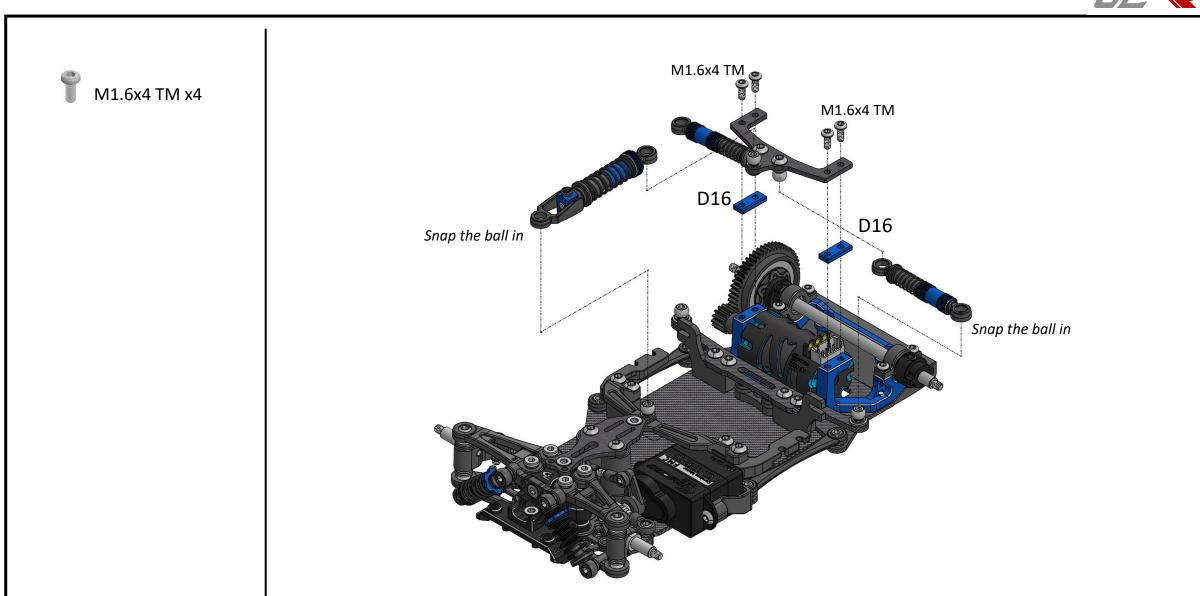




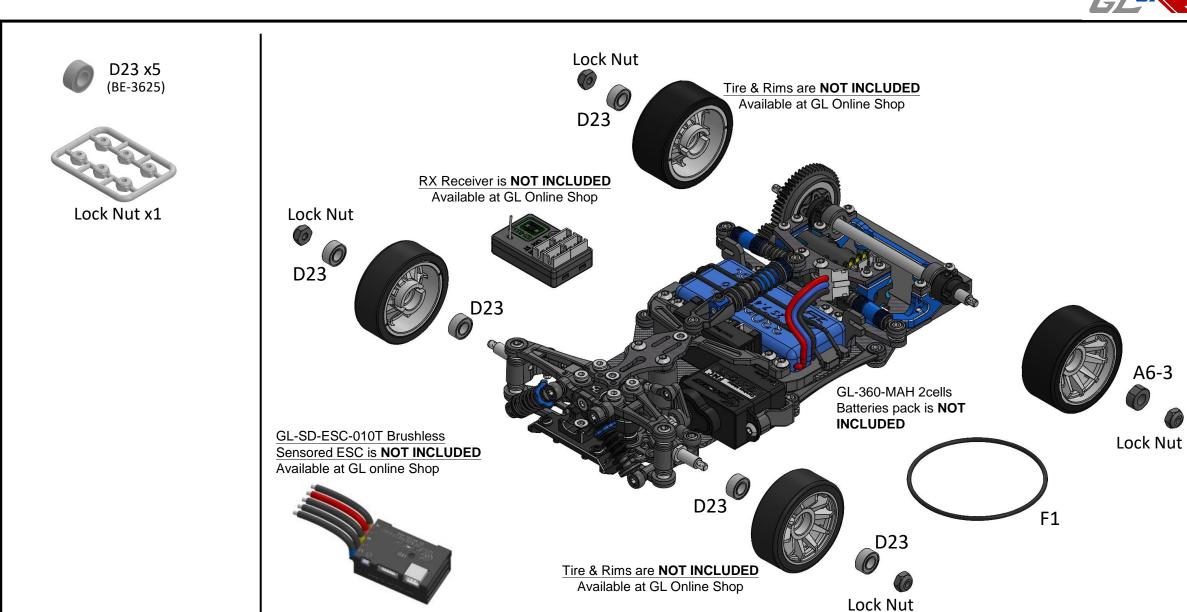
M3x3 Grub x1









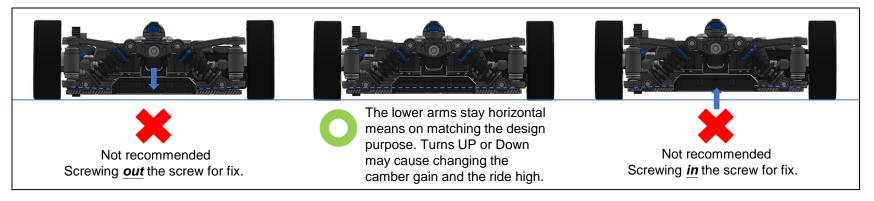


### GL GTR basic setup/assembly tips on RCP Track

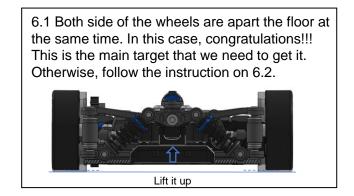


- 1, Check all the ball joints and movement parts are moving freely. Especially motor and sensor wire are installed.
- 2, Check the Rear-Subframe can move very freely after assembly, apply shim (SM3) amount for best free movement. Please refer to P-13 for more setup and assembly details.
- 3, Applying suitable grease on ball differential (P-11) and Shocks (P-14) which is as thinner as possible and just wrap around the pin is enough. Don't put too much for being maintain frequency.
- 4, Tire around the Rims (P-16) must be fixed with Superglue (Aron Alpha).
- 5, Set the front lower arms both left and right in horizontal. See below Pic 5.1. Using cross type screw driver to adjust the screw which is located in front lower arm. See page 5 (M1.2x3 PB). **NO DROOP IS REQUIRED IN FIRST SETUP**. Applying droop may cause steering sensitive which depends on the traction of the RCP track.

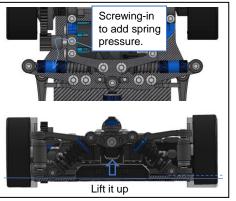
Pic 5.1



6, Check the chassis left / right balance. Install wheels in same diameter and place on flat floor. Lift the front up to see left and right wheels apart from the floor, you will see 2 situation below.



6.2 If one of the wheel apart the floor first. For example, if the **left** wheel apart first, adjust the **Left** side damper screwing-in (D14) for adding spring pressure (P-14) until both wheels apart the floor like 6.1. If the right wheel rise up first, do the same on the other side.



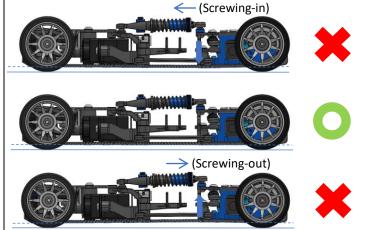
### GL GTR basic setup/assembly tips on RCP Track



Tips: If the car is new or just rebuilt, suggest to do point 6 first then to plug sensor and soldering motor wire. It will affect the result if the length of all wires are not suitable. It means that if you did nothing wrong, you will have the same result after all wires installed.

- 7, Keeping the spring preload on **SIDE DAMPER.** The spring should be kept in touch on both end during extend and depress in valid of travelling. This issue may help to get chassis running stable. Any of swapping or adjusting the spring tension to the side damper, go back to check the point 6 to ensure the chassis balance.
- 8, Setting the chassis Front and Rear are staying straight. Release the D15 first (page 14). Follow the Pic 8.1 below. If all done, don't forget to tighten the D15.

Pic 8.1



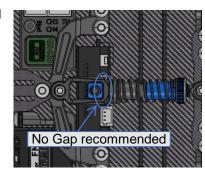
Waist Down

- If the situation is on the left, screwing-in (add pressure) the D13 (see page 14) until the chassis Front and Rear going straight.
- If the situation is on the left, congratulations!!! Go ahead for the race.

Waist up

- If the situation is on the left, screwing-out (depress) the D13 (see page 14) until the chassis Front and Rear down to straight.
- 9, Adjust with NO DROOP on Central Shock. See pic 9.1.

Pic 9.1



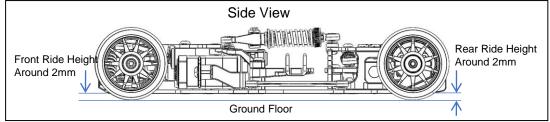
Adjust the D15 (page 14) with NO gap but need to keep the point 8 Front and Rear chassis in straight. This Gap = Droop for having unstable in all the time running on the high traction RCP track.

## GL GTR basic setup/assembly tips on RCP Track



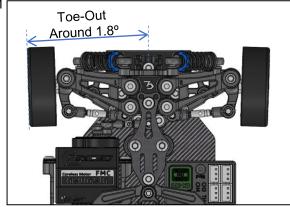
10, Adjusting ride high around **2mm** on front (P-9) and rear before run. See pic 10.1.

Pic 10.1



11, Adjust the length of Steering Rods (P-10) in between 21.9mm to 22.2mm. See Pic 11.1. Shorter may cause toe-out (recommended) for stable in cornering and running straight. Adjust it longer may cause less toe-out angle for steering sensitive.

Pic 11.1



Steering Rod length

21.9mm is around toe-out degree 1.8 per side (for beginner)

22.2mm is around toe-out degree 0.15 per side (for expert)

- 12, For beginner: Motor 2500KV, Front Tire GT0001-S19/GT0001-S20, Rear Tire MZR-V1R05/MZR-V1R10.
- 13, For stock: Motor 3500KV, Front Tire GT0001-S18.5/GT0001-S19. Rear Tire MZR-V1R05/MZR-V1R10.
- 14, For modified: Motor 4500KV or above, Front Tire GT0001-S18/GT0001-S18.5, Rear Tire MZR-V1R05/MZR-V1R10.
- 15, After the body shell installed (Auto Scale or Lexan) to the chassis, check all the moving parts and steering turned be freely before run.

### **GLR-GT Options**



